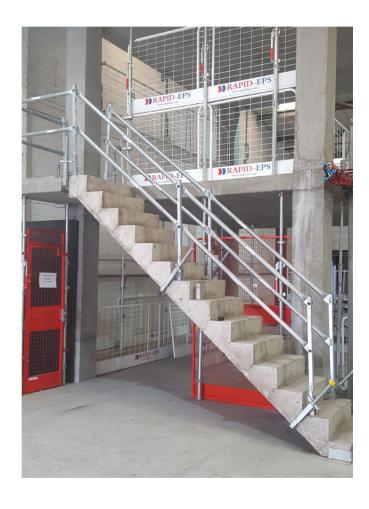
Stair Protection Solutions Edge Protection Installation Guide

LW/01.19





Generation UK Ltd Trinity Street, Off Tat Bank Road, Oldbury, West Midlands, B69 4LA Tel: 0800 779 7113 Email: enquiries@generationuk.co.uk www.generationuk.co.uk

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EXAMPLES OF STAIR EDGE PROTECTION SOLUTIONS





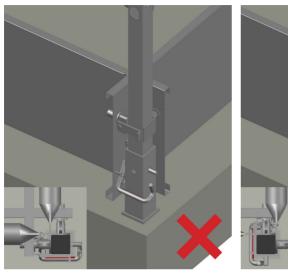


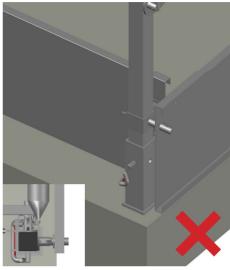


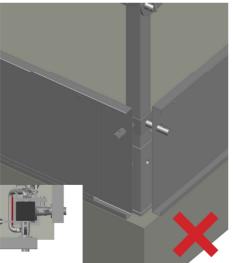
NEWEL POST INSTALLATION GUIDE

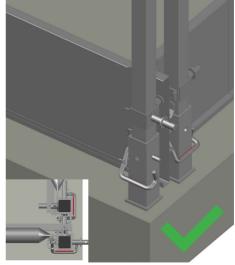


NEWEL POST POSITION INSTALLATION GUIDE







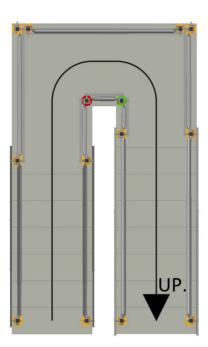


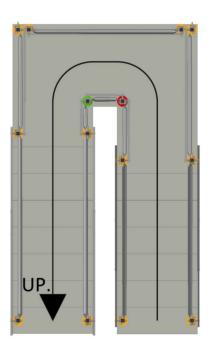
To ensure proper installation of standard newel posts, the anti-luce fittings must face away from the external edge. on flat surfaces, handrails and debris guards must always be installed facing away from the edge.

NEWEL POST POSITION INSTALLATION GUIDE

IMPORTANT: Disassembly process must follow the instructions in reverse order. Improper installation or removal could result in serious injury or death.

- RIGHT HANDED NEWEL POST: Where uppermost anti-luce fitting is facing north, lower anti-luce fitting faces west.
- **STANDARD NEWEL POST:** All anti-luce fittings aligned.
- **LEFT HANDED NEWEL POST:** where uppermost anti-luce fitting is facing north, lower anti-luce fitting faces east.



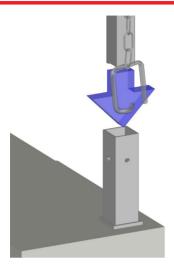


To install newel posts to internal corners, working on the left hand side of a flight, at a corner, use a right handed newel post, then alternate thereafter until back onto a straight flight.

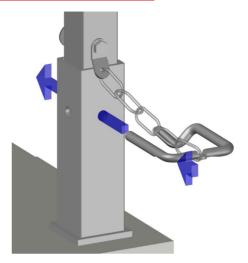
NOTE:

There may be circumstances where the guidelines above do not apply, in which case, follow the rotation guideline opposite.

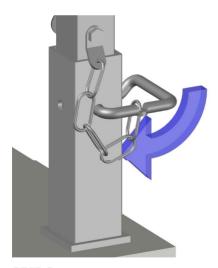
NEWEL POST INSTALLATION GUIDE



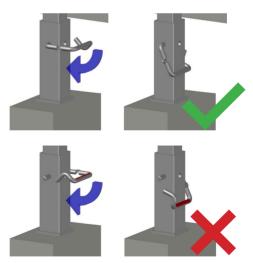
STEP 1: Place post into socket base.



STEP 2: Push pin through socket base and newel post.



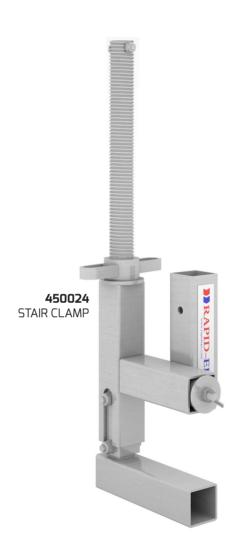
STEP 3: Rotate pin into locked position.



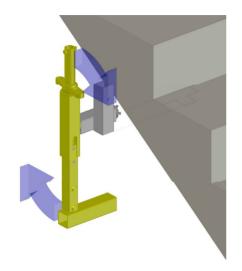
IMPORTANT NOTE: The pin has a red "lock" sticker. this stickershould be hidden when pin is correctly installed.

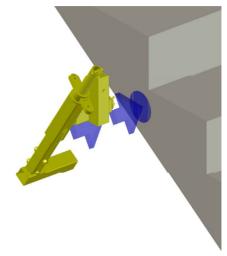
IMPORTANT: Disassembly process must follow the instructions in reverse order. Improper installation or removal could result in serious injury or death.

STAIR CLAMP INSTALLATION GUIDE



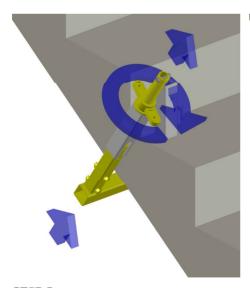
STAIR CLAMP INSTALLATION GUIDE



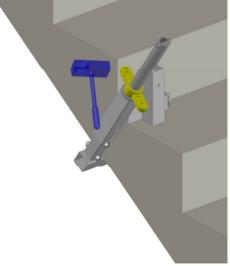


STEP 1: Rotate bracket to match stair.

STEP 2: Place bracket over stair.



STEP 3: Tighten clamp to stair.

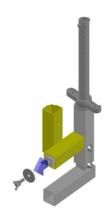


STEP 4: Strike with hammer to ensure clamp is tight.

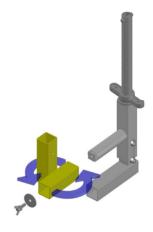
REVERSING SOCKET FOR OPPOSITE SIDE OF STAIRS



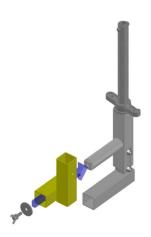
STEP 1: Remove wing bolt & washer.



STEP 2: Remove pivoting socket base.



STEP 3: Turn pivoting socket base through 180°.



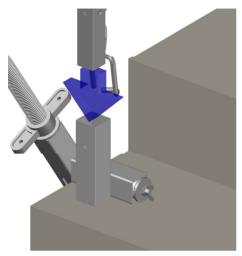
STEP 4: Pivoting socket base back onto clamp.



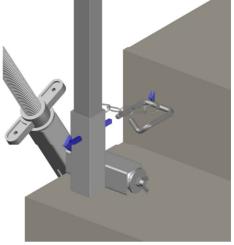


STEP 5: Replace wingnut & **STEP 6:** Replace rapid pins washer. & tighten wing nuts.

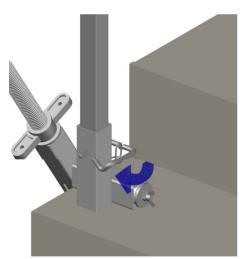
NEWEL POST INSTALLATION GUIDE



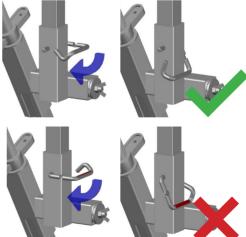
STEP 1: Place post into socket base.



STEP 2: Push pin through socket base and newel post.



STEP 3: Rotate pin into locked position.



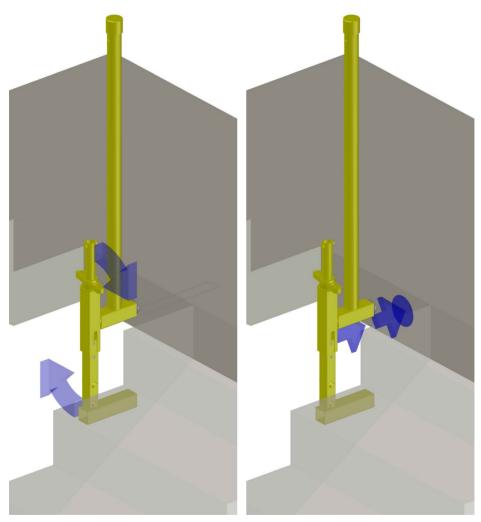
IMPORTANT NOTE: The pin has a red "lock" sticker. this stickershould be hidden when pin is correctly installed.

IMPORTANT: Disassembly process must follow the instructions in reverse order. Improper installation or removal could result in serious injury or death.

LANDING POST INSTALLATION GUIDE



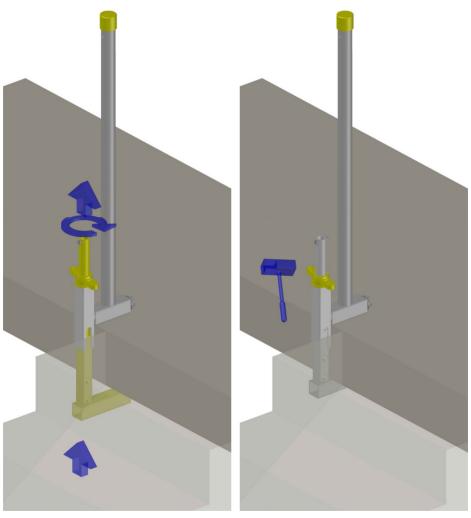
LANDING POST INSTALLATION GUIDE



STEP 1: Rotate bracket to match slab edge.

STEP 2: Place bracket over slab.

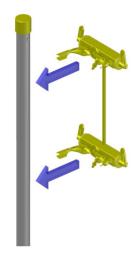
LANDING POST INSTALLATION GUIDE



STEP 3: Tighten clamp to slab.

STEP 4: Strike with hammer to ensure clamp is tight.

STAIR RAIL CONNECTOR INSTALLATION GUIDE



STEP 1: Place stair connector around post.



STEP 2: Close clamps around post.



STEP 3: Tighten clamp nuts.



STEP 4: Loosen wing bolts. **STEP 5:** Extend arms to



required length.

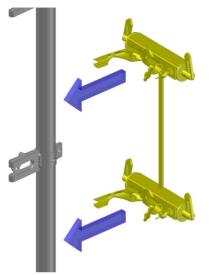


STEP 6: Tighten wing bolts.

STAIR RAIL CONNECTOR INSTALLATION GUIDE



STAIR RAIL CONNECTOR INSTALLATION GUIDE



STEP 1: Place stair rail connector around post.



STEP 2: Close clamps around post.



STEP 3: Tighten clamp nuts.

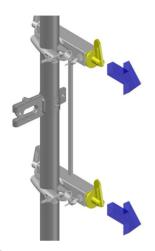
18



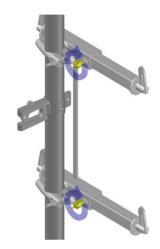
STEP 4: Loosen wing bolts.

STAIR RAIL CONNECTOR **INSTALLATION GUIDE**

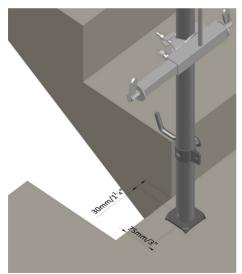
IMPORTANT: Disassembly process must follow the instructions in reverse order. Improper installation or removal could result in serious injury or death.



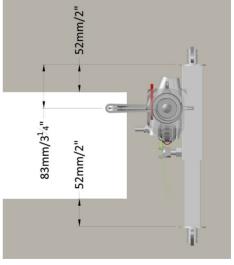
STEP 5: Extend arms to required length.



STEP 6: Tighten wing bolts.



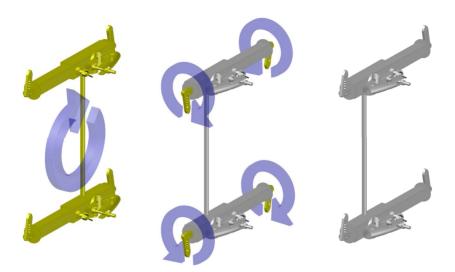
Posts should be installed a minimum of 75mm/3" back from the edge of the landing.



Position post 83mm/31/4" back from intended handrail position before sliding arm out.

RAPID POST AND STAIR RAIL **CONNECTOR PLACEMENT**

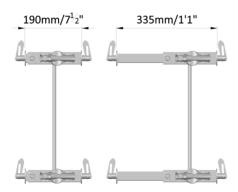
Stair rail connector can be rotated to suit left or right handed flights



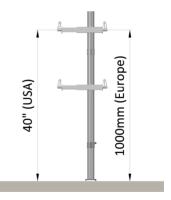
STEP 1: Place stair rail connector around post.

STEP 2: Place stair rail connector around post.

STEP 3: Place stair rail connector around post.



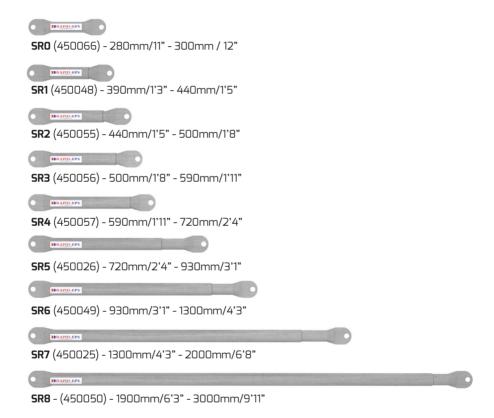
Stair rail connector can be extended from 190mm/7¹/₂" to 335mm/1'1".



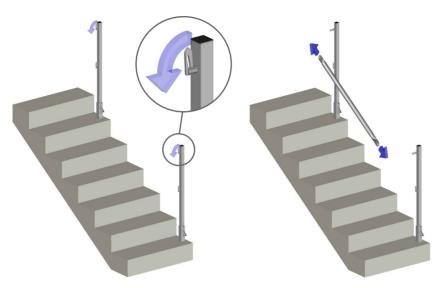
Set center of upper handrail at 1000mm/40" high.

IMPORTANT: Disassembly process must follow the instructions in reverse order. Improper installation or removal could result in serious injury or death.

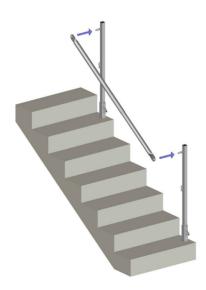
ADJUSTABLE STAIR RAILS INSTALLATION GUIDE



ADJUSTABLE STAIR RAILS INSTALLATION GUIDE

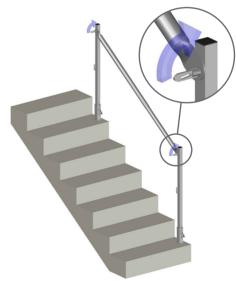


STEP 1: Open anti-luce fitting.



STEP 3: Place handrail over anti-luce fittings.

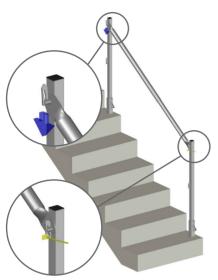




STEP 4: Close anti-luce fittings.

ADJUSTABLE STAIR RAILS INSTALLATION GUIDE

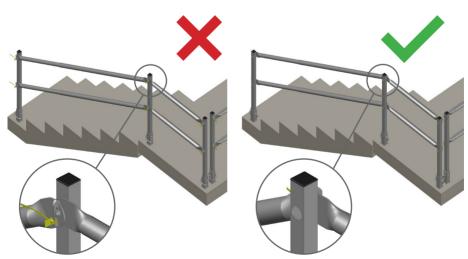
IMPORTANT: Disassembly process must follow the instructions in reverse order. Improper installation or removal could result in serious injury or death.



STEP 5: Secure the handrails with tie wraps through the anti-luce fittings.



STEP 6: To place lower handrail, repeat steps 1 to 5.

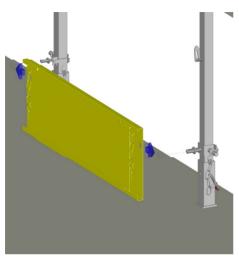


Handrails and panels must be secured on the inside of the staircase. Anti-luce fittings on newel posts must face into the stairs.

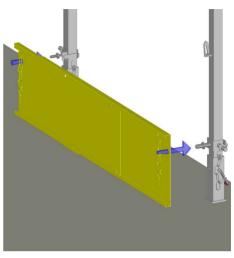
DEBRIS GUARDS, LANDING & STAIRS INSTALLATION GUIDE



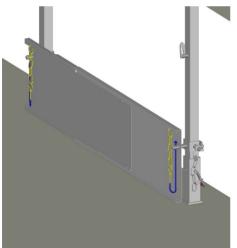
DEBRIS GUARD INSTALLATION GUIDE



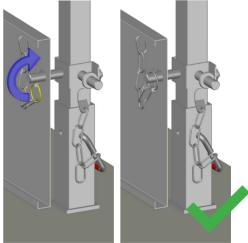
STEP 1: Extend debris guard in place.



STEP 2: Place debris guards onto debris guard connector brackets.



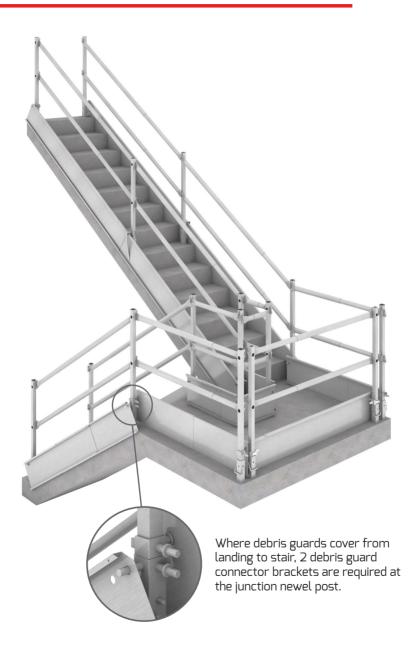
STEP 3: Place pin through hole in debris guard connector bracket.



STEP 4: Rotate sprung ring over debris guard connector bracket peg.

IMPORTANT: Disassembly process must follow the instructions in reverse order. Improper installation or removal could result in serious injury or death.

DEBRIS GUARD INSTALLATION GUIDE



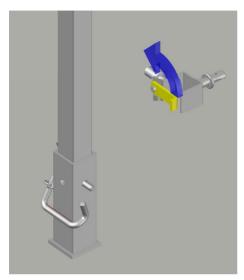
DEBRIS GUARD CONNECTOR BRACKET / CENTER POST CLIP INST. GUIDE



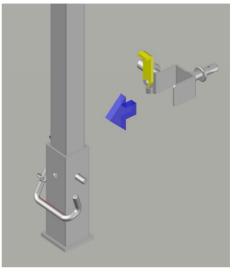
450045 **DEBRIS GUARD** CONNECTOR **BRACKET**



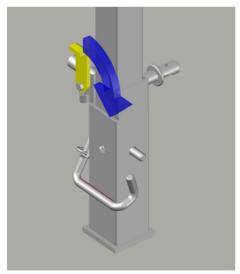
DEBRIS GUARD BRACKET INSTALLATION GUIDE



STEP 1: Open "gate" on debris guard connector bracket.



STEP 2: Place debris guard connector bracket over newel post.

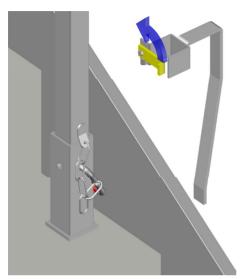


STEP 3: Close "gate" on debris guard guard connector bracket.

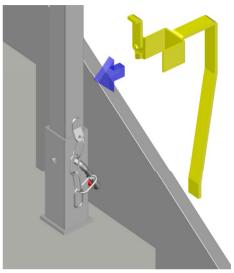


STEP 4: Bracket ready to accept debris guards.

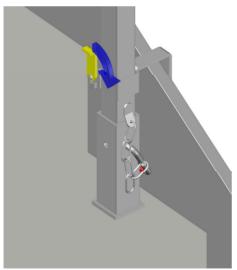
CENTRE POST CLIP INSTALLATION GUIDE



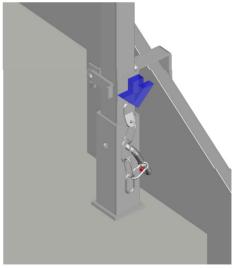
STEP 1: Open "gate" on centre post clip.



STEP 2: Place centre post clip over newel post.

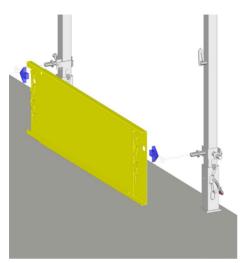


STEP 3: Close "gate" on centre post clip.

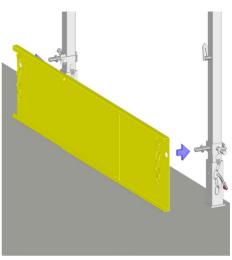


STEP 4: Slide centre post clip down to touch stair debris guard.

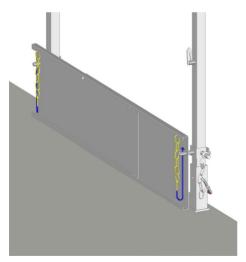
DEBRIS GUARD INSTALLATION GUIDE



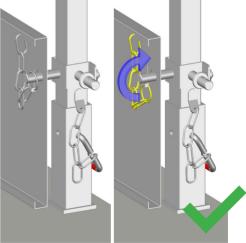
STEP 1: Extend debris guard in place.



STEP 2: Place debris guards onto debris guard connector brackets.



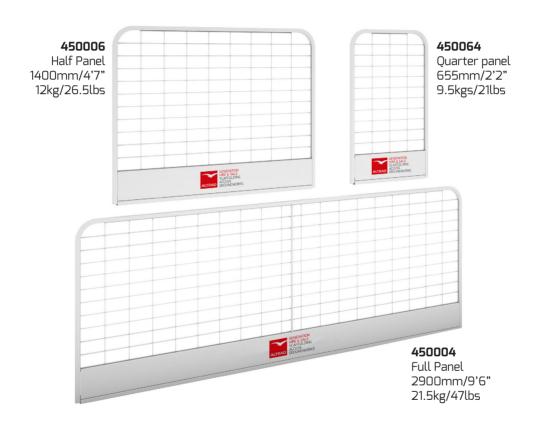
STEP 3: Place pin through hole in debris guard connector bracket.



STEP 4: Rotate sprung ring over debris guard connector bracket peg.

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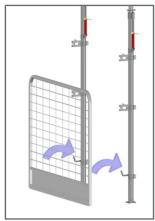
EP PANELS INSTALLATION GUIDE



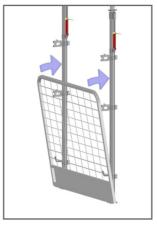
SINGLE PANEL INSTALLATION GUIDE

For double height panels or higher, please see overleaf.

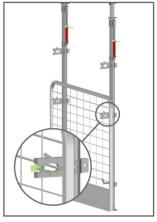
Panel placement: RAPID-POST & EXTRA



STEP 1: Place bottom of panel on to low hook.

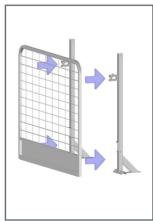


STEP 2: Place top of panel into latch.

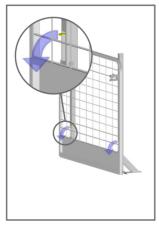


STEP 3: Secure latch with zip-tag (Optional).

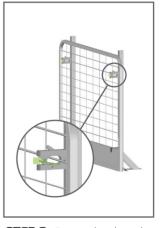
Panel placement: DUAL PURPOSE STAND



STEP 1: Place panel into latch.



STEP 2: Drop post hook over bottom of panel.

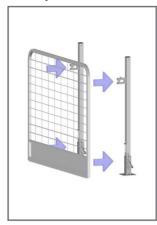


STEP 3: Secure latch with zip-tag (Optional).

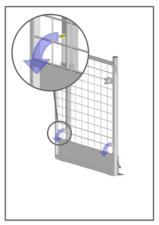
SINGLE PANEL INSTALLATION GUIDE

IMPORTANT: Disassembly process must follow the instructions in reverse order. Improper installation or removal could result in serious injury or death.

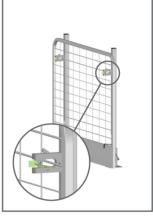
Panel placement: STANDARD SUPPORT POST



STEP 1: Place panel into latch.

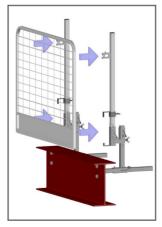


STEP 2: Drop post hook over bottom of panel.

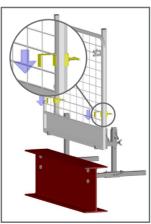


STEP 3: Secure latch with zip-tag (Optional).

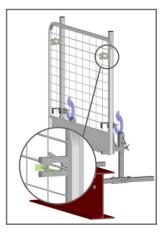
Panel placement: STEEL FRAME POST



STEP 1: Place panel into latch.



STEP 2: Lower post hook over panel.

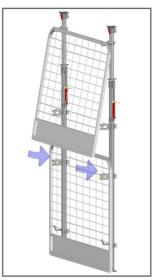


STEP 3: Secure latch with zip-tag (Optional).

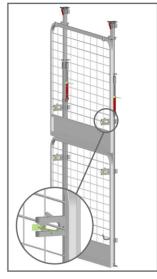
DOUBLE HEIGHT INSTALLATION GUIDE



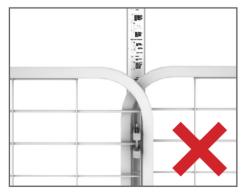
STEP 1: Place top of panel on to high hook.



STEP 2: Place botom of panel in to latch.



STEP 3: Secure latch with zip-tag (Optional).

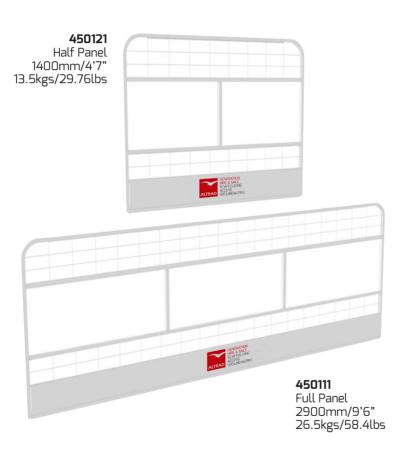




Panels MUST overlap by 1 full mesh aperture with maximum 2700mm/9'0" centres. (full panel).

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EP WORK THROUGH PANELS INSTALLATION GUIDE



SINGLE PANEL INSTALLATION GUIDE

For double height panels or higher, please see overleaf.

Panel placement: RAPID-POST & EXTRA



STEP 1: Place bottom of panel on to low hook.



STEP 2: Place top of panel into latch.



STEP 3: Secure latch with Zip-Tag. (Optional)

Panel placement: DUAL PURPOSE STAND



STEP 1: Place panel into latch.



STEP 2: Drop post hook over bottom of panel.



STEP 1: Secure latch with Zip-Tag. (Optional)

SINGLE PANEL INSTALLATION GUIDE

IMPORTANT: disassembly process must follow the instructions in reverse order. improper installation or removal could result in serious injury or death.

Panel placement: STANDARD SUPPORT POST





STEP 1: Place panel into latch.

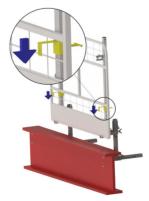
STEP 2: Drop post hook over bottom of panel.

STEP 3: Secure latch with Zip-Tag. (Optional)

Panel placement: STEEL FRAME POST



STEP 1: Place panel into latch.



STEP 2: Lower post hook over panel.



STEP 1: Secure latch with Zip-Tag. (Optional)

DOUBLE HEIGHT INSTALLATION GUIDE

For double height or higher, ep latches and ep clamps must first be installed on rapid posts, see rapid latch and rapid clamp installation guide.



STEP 1: Place top of panel on to high hook.



STEP 2: Place bottom of panel in to latch.



STEP 3: Secure latch with Zip-Tag. (Optional)

Panel Continuation: OVERLAP



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